

# 285-230

Primer filler Pro, white



A brand of BASF –  
We create chemistry

- Application:** Primer filler / wet-on-wet filler
- Key Features:** Suitable for steel, galvanized steel, aluminium, old paintwork and GRP / SMC  
Good corrosion protection and weathering resistance, good finish quality
- Remarks:**
- Use 581-90 Glasurit Guide Coat, black as guide coat (for a better sanding result).
  - To create different shades of grey, 285-230 Glasurit Primer Filler Pro white and 285-290 black can be mixed. (See Glasurit Filler Grey Shade Concept).
  - No need to sand new e-coated parts.
  - Parts coated with 285-230 can be overcoated without intermediate sanding for up to 5 days.
  - **Clean the surface with 700-10 Glasurit Degreasing and cleaning agent before applying 285-230.**
  - Minimum temperature for air drying: +15°C.

		5:1:1			
	<b>Mixing Ratio</b>	100 % by volume	285-230		
	<b>Hardener</b>	20 % by volume	929-58		
	<b>Reducer</b>	20 % by volume	352-91, -50, -30, -40, -10, -216		
	<b>Spray viscosity at 20°C</b>	DIN 4:	18-20 s	<b>Potlife at 20°C</b>	90 min

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar 2	2-3
Nozzle pressure	bar	0.7
Nozzle size	1.6-1.8	1.7-1.9
Number of spray coats		½ + 1
Film thickness	µm	50-70

	Drying at 20°C	16 h
	Drying at 60°C	35 min
	Infrared (short wave)	9 min (4 min. 60 °C, 5 min. 80 °C)

	Sanding manual, wet	P800
	Orbital sanding, dry	P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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