

285-270

Primer Filler Pro, grey variant for plastics



A brand of BASF –
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Application:

Primer filler

5:1:1
for plastics



Mixing Ratio

100 % 285-270



Hardener

20 % by volume 929-58



Reducer

20 % by volume 522-10



Spray viscosity at 20°C

DIN 4: 18-20 s **Potlife at 20°C** 90 min

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure bar

2

2-3

Nozzle pressure bar

0.7

Nozzle size

1.6-1.8

1.7-1.9

Number of spray coats

½ + 1

Film thickness

µm

50-70

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Drying at 20°C 16 h

Drying at 60°C 35 min



Infrared (short wave) 9 min. (4 min. 60 °C, 5 min. 80 °C)



Sanding manual, wet

P800



Orbital sanding, dry

P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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