

285-270

Primer Filler Pro, grey variant Primer



A brand of BASF –
We create chemistry

Application: Primer

5:1:1



Mixing Ratio

100 % by volume

285-270



Hardener

20 % by volume

929-58



Reducer

20 % by volume

352-50, -91, -216, -30, -10, -40



Spray viscosity at 20°C

DIN 4:

18-20 s

Potlife at 20°C

90 min

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure bar

2

2-3

Nozzle pressure bar

0.7

Nozzle size

1.3-1.7

1.3-1.7

Number of spray coats

1 thin coat (covering)

Flash off at 20°C min

10 - 15 min.

Film thickness µm

10-20

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)539: The EU limit value for this product (product category: IIB.c II)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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