

285-270

Primer filler Pro, grey



A brand of BASF –
We create chemistry

- Application:** Primer filler / wet-on-wet filler
- Key Features:** Suitable for steel, galvanized steel, aluminium, old paintwork and GRP / SMC.
Good corrosion protection and weathering resistance, good finish quality.
Anti-corrosion and adhesion primer for above mentioned substrates in Glasurit paint systems.
Can be applied under 285- Glasurit primer fillers and primers.
- Remarks:**
- Use 581-90 Glasurit Guide Coat, black as guide coat (for a better sanding result).
 - No need to sand new e-coated parts.
 - Parts coated with 285-270 can be overcoated without intermediate sanding for up to 5 days.
 - **Clean the surface with 700-10 Glasurit Degreasing and cleaning agent before applying 285-270.**
 - Minimum temperature for air drying: +15°C.

		5:1:1		
		for metal		
	Mixing Ratio	100 % by volume	285-270	
	Hardener	20 % by volume	929-58	
	Reducer	20 % by volume	352-91, -30, -40, -10, -216, -50	
	Spray viscosity at 20°C	DIN 4:	18-20 s	Potlife at 20°C 90 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun	
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.6-1.8	1.7-1.9
Number of spray coats			½ + 1
Film thickness	µm		50-70



Drying at 20°C 16 h

Drying at 60°C 35 min



Infrared (short wave) 9 min (4 min. 60 °C, 5 min. 80 °C)



Sanding manual, wet P800



Orbital sanding, dry P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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