

285-290

Primer filler Pro, black



A brand of BASF –
We create chemistry

- Application:** Primer filler / wet-on-wet filler
- Key Features:** Suitable for steel, galvanized steel, aluminium, old paintwork and GRP / SMC. Good corrosion protection and weathering resistance, good finish quality.
- Remarks:**
- Use 581-90 Glasurit Guide Coat, black as guide coat (for a better sanding result).
 - To create different shades of grey, 285-230 Glasurit Primer Filler Pro white and 285-290 black can be mixed. (See Glasurit Filler Grey Shade Concept).
 - No need to sand new e-coated parts.
 - Parts coated with 285-290 can be overcoated without intermediate sanding for up to 5 days.
 - **Clean the surface with 700-10 Glasurit Degreasing and cleaning agent before applying 285-290.**
 - Minimum temperature for air drying: +15°C.

5:1:1
for metal



Mixing Ratio

100 % by volume 285-290



Hardener

20 % by volume 929-58



Reducer

20 % by volume 352-91, -50, -30, -40, -10, -216



Spray viscosity at 20°C

DIN 4: 18-20 s **Potlife at 20°C** 90 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)539: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar 2	2-3
Nozzle pressure	bar	0.7
Nozzle size	1.6-1.8	1.7-1.9
Number of spray coats		½ + 1
Film thickness	µm	50-70



Drying at 20°C 16 h

Drying at 60°C 35 min



Infrared (short wave) 9 min (4 min. 60 °C, 5 min. 80 °C)



Sanding manual, wet P800



Orbital sanding, dry P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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