

Glasurit® HS Primer Filler, grey

G / PF

- Application:** Efficient HS primer filler with excellent wet and dry sanding properties
- Properties:** High solids content; fast drying; good corrosion protection, good weathering resistance and good finish
- Remarks:**
- 285-505 corresponds to grey shade of 285-.../03
 - 285-505 can be mixed with Glasurit HS Primer Fillers 285-555 black and 285-655 white to achieve different grey shades.
 - You can add 523-15 Glasurit Racing Additive (see technical data sheet of 523-15) to accelerate the drying process of 285-505
 - Use 581-90 as guide coat (for a better sanding result)

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.












2004/42/II B(c II)(540)539: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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	Paint system	RATIO Aqua, RATIO Classic, RATIO HS	
		Spreading rate: 425 m ² /l at 1 µm	
	Mixing ratio	4 : 1 : 1 100 % by vol. 285-505	
	Hardener	25 % by vol. 929-55, -56	
	Reducer	25 % by vol. 352-91, -50, -216 352-30, -10, -40	
	Spray viscosity DIN 4 at 20°C	18 – 22 s	Potlife 20°C 1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm 2.0 bar
	Number of spraycoats	2 Flash-off between spraycoats until mat, no flash-off before drying.	
	Film thickness	50 – 70 µm	
	Drying at 20 °C Drying at 60 °C	3 h 20 min.	
	Infrared (short wave) Infrared (medium wave)	9 min. 10 – 15 min.	
	Sanding: manual	P800	
	Sanding: orbital sander	P400 - P500	

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