

### Glasurit® HS Primer Filler, white

# G / GF

- Application:** Efficient HS primer filler with excellent wet and dry sanding properties
- Properties:** High solids content; fast drying; good corrosion protection, good weathering resistance and good finish
- Remarks:**
- 285-655 corresponds to grey shade of 285-.../07
  - 285-655 can be mixed with Glasurit HS Primer Fillers 285-505 grey and 285-555 black to achieve different grey shades.
  - You can add 523-15 Glasurit Racing Additive (see technical data sheet of 523-15) to accelerate the drying process of 285-655
  - Use 581-90 as guide coat (for a better sanding result)

#### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.












**2004/42/II B(c II)(540)539:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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	<b>Paint system</b>	RATIO Aqua, RATIO Classic, RATIO HS	
		<b>Spreading rate:</b> 425 m <sup>2</sup> /l at 1 µm	
	<b>Mixing ratio</b>	4 : 1 : 1 100 % by vol. 285-655	
	<b>Hardener</b>	25 % by vol. 929-55, -56	
	<b>Reducer</b>	25 % by vol. 352-91, -50, -216 352-30, -10, -40	
	<b>Spray viscosity DIN 4 at 20°C</b>	18 – 22 s	<b>Potlife 20°C</b> 1 h
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm; 2.0 bar
	<b>Number of spraycoats</b>	2 Flash-off between spraycoats until mat, no flash-off before drying.	
	<b>Film thickness</b>	50 – 70 µm	
	<b>Drying at 20 °C Drying at 60 °C</b>	3 h 20 min.	
	<b>Infrared (short wave) Infrared (medium wave)</b>	9 min. 10 – 15 min.	
	<b>Sanding: manual</b>	P800	
	<b>Sanding: orbital sander</b>	P400 - P500	

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