












Glasurit® Primer Filler, black

G / PF

Application: Primer filler with
Properties: excellent spray ability, sagging resistance and filling properties
 wet and dry sanding properties

Remarks:

- 285-790 can be mixed with Glasurit Primer Filler 285-730 to achieve different grey shades
- 285-790 can be mixed with Glasurit 523-15 Racing Additive to reduce the drying time (to 15 min at 60°C, 1.5h at 20°C or 6 min with short-wave infrared). Please observe that the mixture has a potlife of only 20 min at 20°C and can only be used for applying film thicknesses of 50-70 µm.

	Paint system			Spreading rate:	425 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100 % by vol.		285-790	
	Hardener	25 % by vol.		929-55, -56	
	Reducer	25 % by vol.		352-91, -50, -216 352-30, -10, -40	
	Spray viscosity DIN 4 at 20°C	20 - 24 s		Potlife 20°C	1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle		Compliant gravity-feed spray gun:	1.6 – 1.8 mm, 2.0 bar
	Number of spraycoats	2			
	Film thickness	50 – 70 µm			
	Drying at 20 °C Drying at 60 °C	3 h 30 min.			
	Infrared (short wave) Infrared (medium wave)	8 min. 10 – 15 min.			
	Sanding: manual	P800			
	Sanding: orbital sander	P400 - P500			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c II)(540)539: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Alternative: application of high film builds

	Paint system		Spreading rate: 425 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100 % by vol.	285-790
	Hardener	25 % by vol.	929-55, -56
	Reducer	25 % by vol.	352-91, -50, -216 352-30, -10, -40
	Spray viscosity DIN 4 at 20°C	20 - 24 s	Potlife 20°C 1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm, 2.0 bar
	Number of spraycoats	3 - 4	
	Film thickness	100 - 200 µm	
	Drying at 20 °C Drying at 60 °C	16 h 40 min.	
	Sanding: manual	P800	
	Sanding: orbital sander	P400 - P500	

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