

801-72

EP Primer Filler grey variant wet-on-wet surfacer



A brand of BASF –
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Application: Wet-on-wet primer



Spreading rate 425 m²/l at 1 µm

4:1:1



Mixing Ratio 100 % by volume 801-72



Hardener 25 % by volume 965-60



Reducer 25 % by volume 352-30, -40, -91, -216



Spray viscosity at 20°C DIN 4: 18-20 s **Potlife at 20°C** 8 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

2-3

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

½ + 1

Flash off at 20°C min

20

Film thickness µm

25-35

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)459: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 459 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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