





934-70



2K Plastic Primer Filler



A brand of BASF –
We create chemistry

- Application:** Primer and primer filler for the economical repair of all paintable plastics on cars.
- Key Features:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems.
- Remarks:**
- 30 minutes of forced drying at 60°C are necessary when the product is used as a sanding filler.

		4:1:1		
	Mixing Ratio	100 % by volume	934-70	
	Hardener	25 % by volume	929-56	
	Reducer	25 % by volume	352-50, -91, -30, -40	
	Spray viscosity at 20°C	DIN 4:	17-19 s	Potlife at 20°C 3.5 h

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats			½ + 1
Flash off at 20°C	min		20
Film thickness	µm		30-40

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c II)(540)539: The EU limit value for this product (product category: IIB.c II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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