









### Glasurit® 2K Plastic Primer Filler

# G / PF

- Application:** Primer and primer filler for the economical repair of all paintable plastics on cars
- Properties:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems
- Remarks:**
- 30 minutes of forced drying at 60°C are necessary when the product is used as a sanding filler.

		Primer Filler	Primer
	<b>Paint system</b>	<b>S 3</b>	<b>S 3a</b>
		<b>Spreading rate:</b>	
	<b>Mixing ratio</b>	<b>4 : 1 : 1</b> 100% by vol.                      934-70	
	<b>Hardener</b>	25% by vol.                      929-56	
	<b>Reducer</b>	25% by vol.                      352-50 /-91 352-30, -40	
	<b>Spray viscosity DIN 4 at 20°C</b>	17-19 s	<b>Potlife at 20°C</b> 3.5 h
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	½ + 1 coat	1 coat
	<b>Film thickness</b>	30 - 40 µm	ca. 20 µm
	<b>Flash-off at 20°C</b>	20 min.	20 min.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c II)(540)539:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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