











Glasurit® HS Racing Clear VOC



- Application:** HS clear for 90 Line basecoat/clearcoat systems.
For use in quick repair jobs, especially on single panels or for Spot Repair.
- Properties:** Fast drying, excellent polishing behaviour.
- Remarks:**
- Select hardener, reducer and reducer percentage according to ambient temperature and size of object to be painted.

	Paint system		
			Spreading rate: 330 m ² /l at 1 µm
	Mixing ratio	2 : 1 + 10% 100% by vol. 923-135	
	Hardener	50% by vol. 929-31/-33	
	Reducer	10% by vol. 352-50/-91/-216 (depending on application conditions)	
	Spray viscosity DIN 4 at 20°C	18-20 s	Potlife at 20°C 45 min. (929-31)
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar	
	Number of spraycoats	2 ½ + 1 can be applied to vertical surfaces (no flash-off between coats required)	Film thickness: 40 - 60 µm Film thickness: 40 - 60 µm
	Flash-off at 20°C	1-2 min. after first spraycoat	
	Drying at 60 °C	Polishing 929-31 = 20 min. 929-33 = 25 min.	
	Infrared (short wave) Infrared (medium wave)	8 min. 10 - 15 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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