

923-144

923-144 Variant 522-345



A brand of BASF –
We create chemistry

Application: 522-345 should be mixed as per published formula or can be added manually to 923-144, up to a maximum of 50% by volume concentration, to achieve the desired finish. Do not strain after mixing.

	Mixing Ratio PreMix	50 % by volume	522-345
		100 % by volume	923-144
		Or as per published formula.	

		2:1+10 %			
	Mixing Ratio	100 % by volume	PreMix		
	Hardener	50 % by volume	929-91, -93		
	Reducer	10 % by volume	352-50, -91		
	Spray viscosity at 20°C	DIN 4:	16-18 s	Potlife at 20°C	4 h

Application:		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Film thickness	µm	50-70	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Drying at 20°C 6 h (929-91)
10 h (929-93)



Drying at 60°C 20 min. (929-91)
30 min. (929-93)

Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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