

923-155

Variant 523-15



A brand of BASF –
We create chemistry

Application:

Drying accelerator for Glasurit standard clears.

Key Features:

- Reduction of drying times
- Improves surface drying and curing performance as well as tape resistance

Remarks:

Potlife at 20°C: 45 - 120 min., depending on product used



Spreading rate 220 m²/l at 1 µm

2:1+10 %



Mixing Ratio 100 % by volume 923-155



Hardener 50 % by volume 929-91, -93



Reducer 10 % by volume 523-15



Spray viscosity at 20°C DIN 4: 16-18 s **Potlife at 20°C** 45 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4 1.3
Number of spray coats		2
Flash off at 20°C	min	approx. 5 minutes after each spraycoat
Film thickness	µm	40-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

923-155

Variant 523-15



A brand of BASF –
We create chemistry



Drying at 20°C 3 h

Drying at 60°C 20 min



Infrared (short wave) 6 min

Infrared (medium wave) 8-12 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.