











### Glasurit® MS Clear



- Application:** MS clear for basecoat/clearcoat systems
- Properties:** Fairly high solids content (medium solid), outstanding resistance to weathering and yellowing, excellent hardness, fast drying and tape resistance
- Remarks:**
- Select hardener and reducer according to ambient temperature and size of object to be painted.

	<b>Paint system</b>		
	<b>VOC ready for use</b>	> 420 g/l	<b>Spreading rate:</b> 220 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	<b>2 : 1 + 10%</b> 100% by vol. 923-155	
	<b>Hardener</b>	50% by vol. 929-91/-93/-94	
	<b>Reducer</b>	10% by vol. 352-91/-50/-216	
	<b>Spray viscosity DIN 4 at 20°C</b>	16 - 18 s	<b>Potlife at 20°C:</b> 3 hours
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2	<b>Film thickness:</b> 50-60 µm
	<b>Flash-off at 20°C</b>	approx. 5 minutes after each spraycoat	
	<b>Drying at 20 °C</b>	5 hours	
	<b>Drying at 60 °C</b>	30 min.	
	<b>Infrared (short wave)</b>	8 min.	
	<b>Infrared (medium wave)</b>	10 - 15 min.	

**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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