

923-255

Variant with 522-322 matting paste



A brand of BASF –
We create chemistry

Application:

Follow published formula to achieve desired gloss level. For manual mixing, up to 70% by weight of 522-322 can be added.

- Also for use on plastics, without addition of 522-111 Glasurit Softface Additive
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
- **Stir immediately after adding Glasurit 522-322 HS Matting Agent!**



Mixing Ratio PreMix

25 % by weight 522-322

100 % by weight 923-255

Or as per published formula.

2:1+10 %



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume 929-93



Reducer

10 % by volume 352-91



Spray viscosity at 20°C

DIN 4: 20-22 s **Potlife at 20°C** 3 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		2
Film thickness	µm	50-70 approx.



Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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