













Glasurit® HS Clear VOC



- Application:** HS clear for 90 Line basecoat / clear coat systems.
- Properties:** High solids content, excellent weathering resistance; outstanding finish, resistance to yellowing, hardness; fast drying, polishing and tape resistance.
- Remarks:**
- Select hardener and reducer according to ambient temperature and size of object to be painted.

| | | | |
|---|--|--|--|
|  | Paint system | S 10 | |
| | | | Spreading rate: 320 m ² /l at 1 µm |
|  | Mixing ratio | 2 : 1 + 10% 100% by vol. 923-35 | |
|  | Hardener | 50% by vol. 929-33/-31/-34 | |
|  | Reducer | 10% by vol. 352-91/-216 | |
|  | Spray viscosity DIN 4 at 20°C | 20 -22 s | Potlife at 20°C: 1 hour |
|  | Gravity cup Spraying pressure | HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle | Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar |
|  | Number of spraycoats | 2 | Film thickness: 40 - 60 µm |
|  | Flash-off at 20°C | 3 minutes <u>between</u> spraycoats | |
|  | Drying at 20 °C | 10 hours | |
|  | Drying at 60 °C | 30 min. | |
|  | Infrared (short wave) | 8 min. | |
|  | Infrared (medium wave) | 10 - 15 min. | |

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

