











### Glasurit® HS Clear scratch resistant VOC



- Application:** Extremely scratch-resistant HS clear 90 Line basecoat / clearcoat systems.
- Properties:** High solids content; extremely scratch-resistant; outstanding weathering and yellowing resistance; excellent finish quality; quickly ready for polishing and masking.
- Remarks:**
- Suitable for repairing extremely scratch-resistant original finishes.
  - Select hardener and reducer according to ambient temperature and size of object to be painted.

	<b>Paint system</b>	<b>S 10</b>	
			<b>Spreading rate:</b> 335 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	<b>2 : 1 + 10%</b> 100% by vol. 923-45	
	<b>Hardener</b>	50% by vol. 929-33/-31/-34	
	<b>Reducer</b>	10% by vol. 352-91/-216	
	<b>Spray viscosity DIN 4 at 20°C</b>	20 -22 s	<b>Potlife at 20°C:</b> 1 hour
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2	<b>Film thickness:</b> 40 - 60 µm
	<b>Flash-off at 20°C</b>	3 minutes <u>between</u> spraycoats	
	<b>Drying at 20 °C</b>	10 h	
	<b>Drying at 60 °C</b>	35 min.	
	<b>Infrared (short wave)</b>	8 min.	
	<b>Infrared (medium wave)</b>	10 - 15 min.	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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