











### Glasurit® Non VOC Clear



- Application:** Only available in the region Asia / Pacific.  
MS clear for applications ranging from repair of individual panels to overall resprays.
- Properties:** Fast drying; good polishing behaviour and tape resistance, good quality finish.
- Remarks:** Select hardener and reducer according to ambient temperature and size of object to be painted.

	<b>Paint system</b>		
	<b>Mixing ratio</b>	<b>2 : 1 + 10 %</b> 100 % by vol.	923-525
	<b>Hardener</b>	50 % by vol.	929-91, -93, -94
	<b>Reducer</b>	10 % by vol.	352-91, -50, -216
	<b>Spray viscosity DIN 4 at 20 °C</b>	15 - 19 s	<b>Potlife at 20 °C:</b> 3 hours
	<b>Gravity cup Spraying pressure</b>	Compliant gravity-feed spray gun: 1.3 – 1.4 mm 2.0 bar	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle
	<b>Number of spraycoats</b>	2	<b>Film thickness</b> 50 - 60 µm
	<b>Flash-off at 20 °C</b>	approx. 0 - 5 minutes between spray coats	
	<b>Drying at 60 °C</b>	25 min.	
	<b>Drying at 40 °C</b>	55 min.	
	<b>Drying at 20 °C</b>	4 hours	
	<b>Infrared (short wave)</b>	6 - 8 min.	
	<b>Infrared (medium wave)</b>	8 - 12 min.	

**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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