

Glasurit® Non VOC Clear

G / C

- Application:** Only available in the region Asia / Pacific.
MS clear for applications ranging from repair of individual panels to overall resprays.
- Properties:** High solids content; excellent resistance to weathering; outstanding finish, resistance to yellowing, hardness; fast drying, good polishing behaviour and tape resistance.
- Remarks:** Select hardener and reducer according to ambient temperature and size of object to be painted.

	Paint system		
	Mixing ratio	2 : 1 + 0 % to 10 % 100 % by vol.	923-530
	Hardener	50 % by vol.	929-91, -93, -94
	Reducer	0 % to 10 % by vol.	352-91, -50, -216
	Spray viscosity DIN 4 at 20 °C	17 - 20 s	Potlife at 20 °C: 4 hours
	Gravity cup Spraying pressure	Compliant gravity-feed spray gun: 1.3 – 1.4 mm 2.0 bar	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle
	Number of spraycoats	2	Film thickness 50 - 70 µm
	Flash-off at 20 °C	approx. 0 - 5 minutes between spray coats	
	Drying at 60 °C Drying at 40 °C Drying at 20 °C	30 min. 60 min. 4 hours	
	Infrared (short wave) Infrared (medium wave)	6 - 8 min. 8 - 12 min.	

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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