

923-55

MS clear coat extra mat, variant extreme mat with 929-33



A brand of BASF –
We create chemistry

Application:

- For applications when extremely mat finishes are required.
- Up to a maximum of 20% by weight of 522-322 HS Flexible Matting Agent can be added to 923-55 MS clear coat extra mat.
- Addition of the maximum 20% by weight of 522-322 HS Flexible Matting agent will result in a gloss level of 5 measured at a 60° angle.
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
- **Stir immediately after adding 522-322 HS Flexible Matting agent!**



Mixing Ratio PreMix

100 % by weight 923-55

20 % by weight 522-322

Up to a maximum of 20% by weight of 522-322 HS Flexible Matting agent can be added to adjust gloss level required.

100:33:17



Mixing Ratio

100 % by weight PreMix



Hardener

33 % by weight 929-33



Reducer

17 % by weight 352-91



Spray viscosity at 20°C

DIN 4: 16-18 s **Potlife at 20°C** 1 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)839:The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



923-55

MS clear coat extra mat, variant extreme mat with 929-33



A brand of BASF –
We create chemistry

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	Flash off until mat after each spraycoat and before baking. After the first spraycoat, allow to flash off for 10 - 15 min, after the second spraycoat for 15 - 20 min. Do not flash off for more than 25 min after each spraycoat.	
Film thickness	µm	approx. 50 µm	

	Drying at 20°C	8 h
	Drying at 60°C	40 min
	Infrared (short wave)	8 min
	Infrared (medium wave)	10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)839:The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.