

Glasurit® MS Extra Matt Clear

G / C

- Application:** Two-pack clear for mat basecoat/clearcoat finishes.
In order to achieve different gloss levels, you can mix the product with Glasurit 923-58 MS Clear mat elastified. For further information, please refer to S12a "Mat Clear System / modified".
- Properties:** Extra mat, plasticised
- Remarks:**
- Select hardener and reducer according to ambient temperature and size of object to be painted.
 - Suitable for the repair of extremely mat OEM finishes.
 - Suitable for finishing bumpers, etc.
 - Can be used without Soffface Additive!
 - 923-55 must not be used in mixing shelves.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.











2004/42/IIIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.

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	Paint system			
		Spreading rate:		240 m ² /l at 1 µm
	Mixing ratio	2 : 1 100% by vol. 923-55	2 : 1+ 10% 100% by vol. 923-55	with VOC hardeners (weight): 100 g. 923-55
	Hardener	50% by vol. 929-97	50% by vol. 929-93, -91, -94	33 g. 929-31/-33/-34
	Reducer		10% by vol. 352-91	17g. 352-91
	Spray viscosity DIN 4 at 20°C	approx. 16 - 18 s		Potlife at 20°C 4 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle		Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2		Film thickness: 40 - 50 µm
	Flash-off at 20°C	Flash off until mat after each spraycoat and before baking. After the first spraycoat, allow to flash off for 10 - 15 min, after the second spraycoat for 15 - 20 min. Do not flash off for more than 25 min after each spraycoat.		
	Drying at 20 °C	7 h		
	Drying at 60 °C	30 min.		
	Infrared (short wave)	8 min.		
	Infrared (medium wave)	10 - 15 min.		

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