

### Glasurit® MS Clear matt Flexible



**Application:** Two-pack clear for mat basecoat/clearcoat systems on plastics.  
In order to achieve different gloss levels, you can mix the product with Glasurit 923-55 MS Clear mat elastified. For further information, please refer to S 12a Mat Clear System / modified.

**Properties:** Silky matt, elastified

- Remarks:**
- Suitable for the repair of silky mat OEM finishes.
  - Suitable for finishing plastics (e. g. bumpers, etc.).
  - 923-58 must not be used in mixing shelves.

	<b>Paint system</b>			<b>Spreading rate:</b> 300 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	<b>2 : 1</b> 100% by vol. 923-58	<b>2 : 1+ 10%</b> 100% by vol. 923-58	with VOC hardeners (weight): 100 gr. 923-58
	<b>Hardener</b>	50% by vol. 929-97	50% by vol. 929-93/-91/-94	33 gr. 929-31/-33/-34
	<b>Reducer</b>		10% by vol. 352-91	17g. 352-91
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 18-20 s		<b>Potlife at 20°C:</b> 4 hours
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle		Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2		<b>Film thickness:</b> 40 - 50 µm
	<b>Flash-off at 20°C</b>	Flash off until mat after each spraycoat and before baking. After the first spraycoat, allow to flash off for at least 10 - 15 min, after the second spraycoat for at least 15 - 20 min. Do not flash off for more than 25 min after each spraycoat.		
	<b>Drying at 20 °C</b>	8 hours		
	<b>Drying at 60 °C</b>	30 min.		
	<b>Infrared (short wave)</b>	8 min.		
	<b>Infrared (medium wave)</b>	10 - 15 min.		

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(e)(840)700:** The EU limit value for this product ( product category: IIB.e ) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

