

923-631

Variant 522-322



A brand of BASF –
We create chemistry

Application:

- Also for use on plastics, without addition of 522-111 Glasurit Softface Additive
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
- **Stir immediately after adding Glasurit® 522-322 HS Matting Agent!**

Key Features:



Mixing Ratio PreMix

100 % by weight 923-631
50 % by weight 522-322

Example mix:

Follow published formula to achieve desired gloss level. For manual mixing, up to 70% by weight of 522-322 can be added.

3:1:1



Mixing Ratio

100 % by volume PreMix



Hardener

33 % by volume 929-68, -61, -63, -64



Reducer

33 % by volume 352-30



Spray viscosity at 20°C

DIN 4: 20-22 s **Potlife at 20°C** 2 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(e)(840)839: The EU limit value for this product (product category: IIB.d) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		2
Flash off at 20°C	min	Flash off until mat after each spraycoat and before baking.
Film thickness	µm	approx. 50 µm



Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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