

923-631

Variant 523-15







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Application:

Drying accelerator for Glasurit standard clears.

Key Features:

- Reduction of drying times
- Improves surface drying and curing performance as well as tape resistance

		3:1:1			
	Mixing Ratio	100 % by volume	923-631		
	Hardener	33 % by volume	929-68, -61, -63, -64		
	Reducer	33 % by volume	523-15		
	Spray viscosity at 20°C	DIN 4:	18-21 s	Potlife at 20°C	30 min

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats			½ + 1
Film thickness	µm		40-60

	Drying at 20°C	4 h
	Drying at 60°C	20 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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