

Glasurit® HS clear coat superior gloss



- Application:** HS clearcoat for 90 Line basecoats.
For high-quality repair jobs on single panels up to the complete car.
- Properties:** Clearcoat with perfect flow, premium gloss and brilliance for high-quality automotive finishes.
- Remarks:**
- Alternatively use 929-61, 929-63, 929-64 hardener.
 - Select hardener and reducer according to ambient temperature and size of object to be painted.
 - 523-15 Glasurit Racing Additive can reduce drying times.

	Paint system		
	Mixing ratio	3 : 1 : 1 100 % by vol. 923-631	
	Hardener	33 % by vol. 929-68, -61, -63, -64	
	Reducer	33 % by vol. 352-10, -30, -40	
	Spray viscosity DIN 4 at 20°C	18 - 22 s	Potlife at 20°C 2 h
	Gravity cup Spraying pressure	Compliant gravity-feed spray gun: 1.3 - 1.4 mm 2.0 bar	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle
	Number of spraycoats	2 alternatively: 1 ½ without intermediate flash off	Film thickness 40 - 60 µm
	Flash-off at 20°C	app. 3 min. intermediate flash off between the application of two spraycoats	
	Drying at 60 °C	30 min. at panel temperature	
	Infrared (short wave)	10 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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