

# 923-641

Airdrying clear coat premix



A brand of BASF –  
We create chemistry

- Application:** HS clearcoat for all basecoats.  
For universal application in quick repair job on single panels up to a complete car side.
- Key Features:**
- Fast air drying clear coat
  - Easy handling
  - Universal application
- Remarks:**
- Shorter drying time at room temperature
  - Improved surface drying, curing and polishability
- Note:** Use Glasurit 923-641 at room temperature > 20°C only. Ambient temperature and film build can greatly affect the drying behavior.



**Spreading rate** 456 m<sup>2</sup>/l at 1 µm

**4:1**



**Mixing Ratio** 100 % by volume 923-641



**Hardener** 25 % by volume 929-62, -61, -63, -64



**Spray viscosity at 20°C** DIN 4: 18-21 s **Potlife at 20°C** 30 min

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
		1.3
Number of spray coats	½ + 1, no flash-off between coats required	
Film thickness	µm	40-60



Drying at 20°C      2-3 h

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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