

Glasurit® Clear













Application: MS clear for basecoat/clearcoat finishing

Properties: Medium solids content, excellent resistance to weathering and yellowing, excellent hardness; fast drying, quickly ready for masking

Remarks:

- Use Glasurit 929-88 Hardener and Glasurit 352-88 Reducer.

	Paint system		
	VOC ready for use	> 420 g/l	Spreading rate: 227 m ² /l at 1 µm
	Mixing ratio	2 : 1 + 10% 100% by vol. 923-88	
	Hardener	50% by vol. 929-88	
	Reducer	10% by vol. 352-88, if required	
	Spray viscosity DIN 4 at 20°C	14 – 16 s	Potlife at 20°C: 3 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 - 3	Film thickness: 50-60 µm
	Flash-off at 20°C	approx. 5 minutes after each spraycoat	
	Drying at 20 °C	5 hours	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	8 min.	
	Infrared (medium wave)	10 - 15 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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