










Glasurit® HS Clear ultra scratch-resistant VOC



- Application:** Ultra scratch-resistant HS clear for 55 Line and 90 Line basecoat / clearcoat systems.
- Properties:** High solids content; ultra scratch-resistant; long-term gloss retention, outstanding weathering resistance, excellent finish quality, very quickly ready for polishing.
- Remarks:**
- Suitable for repairing ultra scratch-resistant original finishes.
 - Select reducer according to ambient temperature and size of object to be painted.
 - When using 925-2002 on 55 Line basecoats, add 3% of 929-93 to 55 Line mixing bases.

	Paint system				
				Spreading rate:	335 m ² /l at 1 µm
	Mixing ratio	100 g	925-2002		
	Hardener	40 g	929-2002		
	Reducer	20 g	352-91/-216 /-370		
	Spray viscosity DIN 4 at 20°C	20 – 22 s		Potlife at 20°C:	1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle		Compliant gravity-feed spray gun:	1.3 – 1.4 mm 2.0 bar
	Number of spraycoats	2		Film thickness:	40 – 60 µm
	Flash-off at 20°C	3 – 5 minutes <u>between</u> spraycoats			
	Drying at 60 °C	40 min.			
	Infrared (short wave) Infrared (medium wave)	10 min. 10 – 15 min.			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)419: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

