

Glasurit® HS Clear ultra scratch-resistant VOC

G / C

- Application:** Ultra scratch-resistant HS clear for 55 Line and 90 Line basecoat / clearcoat systems.
- Properties:** High solids content; ultra scratch-resistant; long-term gloss retention, outstanding weathering resistance, excellent finish quality, very quickly ready for polishing.
- Remarks:**
- Suitable for repairing ultra scratch-resistant original finishes.
 - Select reducer according to ambient temperature and size of object to be painted.
 - When using 925-2002 on 55 Line basecoats, add 3% of 929-93 to 55 Line mixing bases.

	Paint system				
				Spreading rate:	335 m ² /l at 1 µm
	Mixing ratio	100 g	925-2002		
	Hardener	40 g	929-2002		
	Reducer	20 g	352-91/-216 /-370		
	Spray viscosity DIN 4 at 20°C	20 – 22 s		Potlife at 20°C:	1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle		Compliant gravity-feed spray gun: 1.3 – 1.4 mm 2.0 bar	
	Number of spraycoats	2		Film thickness:	40 – 60 µm
	Flash-off at 20°C	3 – 5 minutes <u>between</u> spraycoats			
	Drying at 60 °C	40 min.			
	Infrared (short wave) Infrared (medium wave)	10 min. 10 – 15 min.			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)419: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 419 g/litres.

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