

925-2003

HS clear ultra scratch resistant



A brand of BASF –
We create chemistry

- Application:** Ultra scratch-resistant HS clear for 90 Line basecoat / clearcoat systems.
- Key Features:** High solids content; ultra scratch-resistant; long-term gloss retention, outstanding weathering resistance, excellent finish quality, very quickly ready for polishing.
- Remarks:**
- Suitable for repairing ultra scratch-resistant original finishes.
 - Select reducer according to ambient temperature and size of object to be painted.



Spreading rate 495 m²/l at 1 µm

3:1:1



Mixing Ratio 100 % by volume 925-2003



Hardener 33 % by volume 929-63



Reducer 33 % by volume 352-30



Spray viscosity at 20°C DIN 4: 21-23 s **Potlife at 20°C** 1 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)419: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 419 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		2
Flash off at 20°C	min	3-5 minutes between spraycoats
Film thickness	µm	40-60



Drying at 60°C 40 min



Infrared (short wave) 10 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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