









A brand of BASF –  
We create chemistry

# 1006-26

UP spray filler

- Application:** Fine body filler applied by spraying
- Key Features:** High build, very safe to spray, can be sprayed in thick coats
- Remarks:**
- Shelf life: 8 months (at 20°C)
  - Do not wet sand 1006-26
  - Prime sand-throughs and bare metal with Glasurit 2K SF Primer 285-26
  - Do not apply on etch primer filler/wash primer (e.g. 283-150) or on substrates pre-treated with acid
  - Store in a cool place

	<b>Mixing Ratio</b>	1.4 kg 1006-26
	<b>Hardener</b>	50 cc 948-22 75 cc 948-22 below 15°C
	<b>Reducer</b>	max. 4% 352-10, -50, if required
	<b>Spray viscosity at 20°C</b>	DIN 4: <b>Potlife at 20°C</b> 30 min

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	bar	2.5-3
<b>Nozzle size</b>		2.5-3
<b>Number of spray coats</b>		3 – 5
<b>Film thickness</b>	µm	200-300 If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer.

**Safety advice:**  
The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.  
**2004/42/II(b)(250)249:** The EU limit value for this product ( product category: IIB.b ) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 249 g/litres.  
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**Drying at 20°C** 3-4 h

**Drying at 60°C** 30 min



**Infrared (short wave)** 10 min

**Infrared (medium wave)** 15-20 min



**Orbital sanding, dry**

P150 pre-sanding  
581-90 Guide Coat  
P240 fine sanding

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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