

### Glasurit® UP-Spray Filler grey

# G / BF

- Application:** Fine body filler applied by spraying
- Properties:** High build, very safe to spray, can be sprayed in thick coats
- Remarks:**
- Shelf life: 8 months (at 20°C)
  - Do not wet sand 1006-26
  - Prime sand-throughs and bare metal with Glasurit 2K SF Primer 285-26
  - Do not apply on etch primer filler/wash primer (e.g. 283-150) or on substrates pre-treated with acid
  - Store in a cool place

	<b>Paint system</b>	<b>S 1</b>	
	<b>Mixing ratio</b>	1.4 kg 1006-26	
	<b>Hardener</b>	50 cc 948-22 75 cc 948-22 below 15°C	
	<b>Reducer</b>	max. 4% 352-10, -50, if required	
	<b>Spray viscosity DIN 4 at 20°C</b>	as supplied	<b>Potlife at 20°C:</b> 25 – 30 min.
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 2.5 – 3.0 mm 2.5 – 3.0 bar	
	<b>Number of spraycoats</b>	3 – 5	<b>Film thickness:</b> 200 – 300 µm
		If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer.	
	<b>Drying at 20 °C</b>	3 – 4 h	
	<b>Drying at 60 °C</b>	30 min.	
	<b>Infrared (short wave)</b>	10 min.	
	<b>Infrared (medium wave)</b>	15 – 20 min.	
	<b>Sanding: orbital sander</b>	P150 pre-sanding 581-90 Guide Coat P240 fine sanding	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(b)(250)249:** The EU limit value for this product ( product category: IIB.b ) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 249 g/litres.

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