

# 839-20K

Multi purpose body filler



A brand of BASF –  
We create chemistry

- Application:** Coarse and fine body filler.
- Key Features:** High solids content; universally suitable for use on steel sheet, galvanised steel and aluminium; fast drying, easy to sand, good adhesion.
- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
  - Do not exceed 3% of hardener.
  - Excess peroxide will cause discoloration in the finish.



**Mixing Ratio**

100 % by weight

839-20K  
(cartridge)



**Hardener**

3 % by weight

948-52  
(depending on hardener cartridge)



**Spray viscosity at 20°C**

DIN 4:

**Potlife at 20°C**

5 min



**Drying at 20°C**

20-30 min



**Infrared (short wave)**

4 min

**Infrared (medium wave)**

5-10 min



**Orbital sanding, dry**

P80/150  
581-90 Guide Coat  
P240 body-filled area and old paintwork

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(b)(250)180:** The EU limit value for this product ( product category: IIB.b ) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

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