

Glasurit® Multi Brushing Body Filler

G / BF

Application: Coarse and fine body filler applied by brushing
Modelling of profiles and contours
May also be used as fast polyester spray filler
Universally applicable for use on steel, galvanised steel and aluminium without primer

Properties: High solids content, fast drying, easy to sand

- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
 - Mix in plastic cup, apply with flat brush.
 - Clean with 352-10, -50 after use.
 - Do not apply more than 400 microns per coat; do not add more than 3% of hardener. Excess peroxide will cause discoloration in the finish.
 - On poorly cured old paintwork and e-coated OEM parts, sand large area around damaged spots down to the bare metal. Apply body filler to bare metal only.
 - Do not use brushing body filler on acid-treated surfaces or on surfaces primed with acid-catalysed products (etch primers).

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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| | Application | Brushing process | Spraying process |
|--|---|---|---|
| | Paint system | | |
| | Mixing ratio | 100% 839-85 | 100 % 839-85 |
| | Hardener | 2-3 % 948-36 | 2-3 % 948-36 |
| | Reducer | max. 4% 352-10, -50, if required | max. 4% 352-10, -50 |
| | Potlife at 20 °C | 5 min. | 5 min. |
| | Brushing | 2-3 times | |
| | Gravity cup Spraying pressure | | 2 - 3 mm 2-3 bar (30-45 p.s.i.) |
| | Drying at 20 °C Drying at 60 °C | 30 min. | 30 min. |
| | Infrared (short wave) Infrared (medium wave) | 5 – 7 min. 10 – 15 min. | 5 – 7 min. 10 – 15 min. |
| | Sanding: orbital sander | P80 581-90 Guide Coat P150 / P240 | P80 581-90 Guide Coat P150 / P240 |

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