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1109-1240/6

Stone Chip Protection



- Application:** Underbody and stone chip protection product or sealer
- Key Features:**
- 1109-1240/6 ready for use, available in 1-litre cans, apply with Compliant gravity-feed spray gun
 - 1109-1240/4 and 1109-1503/3 paste-like apply with special gun or airless pumps
 - 1109- can be recoated
- Remarks:**
- Seal body-filled areas with Glasurit® 283- primer fillers.
 - Clean working tools with water immediately after use.
 - Remove overspray within 30 min. using a wet sponge or 352-91 Reducer.
 - 1109- can also be used as a sealer on bleeding old paintwork, peroxide patches and TPA substrates.
 - Underbody protection
 airless: nozzle 0.41-0.5 mm, pressure 120-180 bar (1800 – 2700 p.s.i.)
 pressure pot: 2-3 mm nozzle, atomisation pressure: 3-6 bar (45-90 p.s.i.);
 material pressure depends on desired texture



Spreading rate 466 m²/l at 1 µm



Spray viscosity at 20°C DIN 4: 20 s **Potlife at 20°C**

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2-3
Nozzle pressure	bar	0.7
Nozzle size		1.9
Film thickness	µm	40-50

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)46: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 46 g/litres.

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Drying at 20°C 2 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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