

Glasureit® Stone chip and underbody protection



- Application:** Underbody and stone chip protection product or sealer
- Properties:**
- 1109-1240/6 ready for use, available in 1-litre cans, apply with Compliant gravity-feed spray gun
 - 1109-1240/4 and 1109-1503/3 paste-like apply with special gun or airless pumps
 - 1109- can be recoated
- Remarks:**
- Seal body-filled areas with Glasurit® 283- primer fillers.
 - Clean working tools with water immediately after use.
 - Remove overspray within 30 min. using a wet sponge or 352-91 Reducer.
 - 1109- can also be used as a sealer on bleeding old paintwork, peroxide patches and TPA substrates.
 - Underbody protection
airless: nozzle 0.41-0.5 mm, pressure 120-180 bar (1800 – 2700 p.s.i.)
pressure pot: 2-3 mm nozzle, atomisation pressure: 3-6 bar (45-90 p.s.i.);
material pressure depends on desired texture

	Application	Underbody protection	Stone chip protection
	Paint system		
	Spreading rate	450 m ² /l at 1 micron	466 m ² /l at 1 micron
	Reducer	water, if required	max. 5% water, if required
	Spray viscosity DIN 4 at 20°C	ready for use	20 s
	Gravity cup Spraying pressure		HVLP gun: 1.9 mm 2.0-3.0 bar (30-45 p.s.i.) / 0.7 bar (10 p.s.i.) at the nozzle
	Number of spraycoats	4 - 6	1 - 2
	Film thickness	500-1.000 microns	40-50 microns
	Drying at 20 °C	6 hours	2 hours
	Drying at 60 °C	45 – 60 min.	30 min.
	Infrared (short wave)	8 min.	8 min.
	Infrared (medium wave)	10 - 15 min.	10 - 15 min.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(e)(840)46: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 46 g/litres.

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