



A brand of BASF –
We create chemistry

55-Limited Edition

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Application:




55 Line basecoat/clearcoat finishes that can only be reproduced with rarely used pigments. These rarely used pigments are not available as a mixing base for the mixing machine. The colours are only available as ready-mixed colours from the respective business partner.



Key Features:

- Special-colour finishes that can only be reproduced with rarely used pigments.

Remarks:

Please search the colour database for the colour code to check whether a specific ground coat colour is required for "Step 1" to reproduce the desired colour.

		2:1		
	Mixing Ratio	100 % by volume	55-	includes 11- Limited Edition and additional mixing bases, if required
	Reducer	50 % by volume	352-50, -91, -216	
	Spray viscosity at 20°C	DIN 4:	18-22 s	Potlife at 20°C 48 h

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2 + ½	
Flash off at 20°C	min	approx. 10 min. until matt	
Film thickness	µm	15-20	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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