

# 90-M 50

90 Line blending clear



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**Application:** 90-M 50 Blending Clear is used for blending in metallic and solid colour 90 Line water-borne basecoats

**Key Features:** It helps to achieve a smooth homogeneous overspray area in the fade-out zone, avoiding dark shadows around the repair area.

**Remarks:** The spray gun can be used for 90-M 50 Blending Clear and 90 Line Basecoat without having to be cleaned in between.

		<b>2:1</b>			
	<b>Mixing Ratio</b>	100 % by volume	90-M 50		
	<b>Reducer</b>	50 % by volume	93-E 3, -E 3 slow		
	<b>Spray viscosity at 20°C</b>	DIN 4:	18-22 s	<b>Potlife at 20°C</b>	1 days

Application:	Compliant gravity-feed spray gun	HVLP spray gun
<b>Application pressure</b>	<b>bar</b> 2	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>	1.3-1.4	1.3

**Number of spray coats** Application without intermediate flash off time with two coats. In this case the second coat will overlap the first coat to achieve a smoother edge.

**Flash off at 20°C** **min** Blending clear 90-M 50 is never flashed-off until mat before the blend-in repair with 90 Line has been completed.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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