

Glasurit® Blending Clear



- Application:** Glasurit® 90-M50 Blending Clear is used for blending in metallic and solid colour Glasurit® 90 Line water-borne basecoats.
- Properties:** It helps to achieve a smooth homogeneous overspray area in the fade-out zone, avoiding dark shadows around the repair area.
- Remarks:**
- The spray gun can be used for 90-M50 Blending Clear and 90 Line Basecoat without having to be cleaned in between.

	Paint system	S 9, S 9.1, S 9.2
	Mixing ratio	2 : 1, use mixing stick 100% by vol. 90-M50
	Reducer	50% by vol. 93-E3 or 93-E3 slow Adjusting Base (stir IMMEDIATELY after having added adjusting base)
	Spray viscosity DIN 4 at 20°C	18 – 22 s
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 bar 0.7 bar at the nozzle Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	Application without intermediate flash off time with two coats. In this case the second coat will overlap the first coat to achieve a smoother edge.
	Flash-off at 20°C	none

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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