









### Glasurit® Tri-coat Additive



**Application:** Additive for 3step colours used in 90 Line mixing formulas to produce translucent effects.

	<b>Paint system</b>	
	<b>Mixing ratio</b>	90 Line Metallics/Solids (acc. to mixing formula) 100% by vol. 90- (mixingformula incl. 90- M5)
	<b>Reducer</b>	50% by vol. 93-E3 or 93-E3 slow Adjusting Base <b>(stir IMMEDIATELY after having added adjusting base)</b>
	<b>Spray viscosity</b> DIN 4 at 20°C	18 –24 s
	<b>Gravity cup</b> <b>Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 bar 0.7 bar at the nozzle Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2 + ½ to match effect <b>Film thickness:</b> 10 - 15 µm
	<b>Flash-off at 20°C</b>	approx. 5 minutes after each spraycoat
	<b>Intermediate drying</b> <b>Drying at 20°C</b> <b>Blow dry with Dry Jet</b>	Flash off until mat after each spraycoat.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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