

### Glasurit® plastic additive



- Application:** Additive which makes Glasurit Non-Sanding-Filler suitable for direct application to all paintable plastic substrates normally used in the automotive industry.
- Properties:** good miscibility
- Remarks:**
- No addition for painting of GRP necessary
  - The product can also be applied to adjacent e-coated new parts, if necessary.
  - The addition of 522-10 does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE)

	<b>Paint system</b>	<b>S 3</b>	
	<b>Mixing ratio</b>	3 : 1 : 1 100% by vol.	285-31, -38, -49, -95, -0
	<b>Hardener</b>	33% by vol.	929-56, -55
	<b>Reducer</b>	33% by vol.	522-10
	<b>Spray viscosity DIN 4 at 20°C</b>	14 – 20 s	<b>Potlife at 20°C</b> 1 – 2 hours
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1,3 mm 2,0 – 3,0 bar / 0,7 bar at the nozzle	Compliant gravity-feed spray gun: 1,3 – 1,4 mm 2,0 bar
	<b>Number of spraycoats</b>	½ + 1 (body filled area / entire surface) Film thickness: 20 – 35 µm	2 Film thickness: 40 – 60 µm
	<b>Flash-off at 20°C</b>	15 – 20 min.	-
	<b>Drying at 60 °C</b>	-	25 Min.
	<b>Sanding: manual</b>	-	P500 - P800
	<b>Sanding: orbital sander</b>	-	P400 - P500

**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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