

Glasurit® HS Flexible Matting agent

G / Z

- Application:** HS matting agent for 22 Line VOC, 22 VOC MC600 Topcoat and 923- clears
- Properties:** Easy to mix
- Remarks:**
- Also for use on plastics, without addition of 522-111 Glasurit Soffface Additive
 - Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
- Stir immediately after adding Glasurit® 522-322 HS Matting Agent!**
- 522-322 must not be used in mixing shelves.

Safety advice:

The products are suitable for professional use only.










It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



Glasurit® HS Flexible Matting agent



	Application	22 Line VOC, 22 VOC MC600 Topcoats	923-Clears
	Paint system		
	Step 1: Mixing ratio	semi-gloss 100% by weight 22 Line VOC 25% by weight 522-322 satin gloss 100% by weight 22 Line VOC 35% by weight 522-322 silky matt 100% by weight 22 Line VOC 45% by weight 522-322	semi-gloss 100% by weight 923- 25% by weight 522-322 satin gloss 100% by weight 923- 50% by weight 522-322 silky matt 100% by weight 923- 70% by weight 522-322
	Step 2: Mixing ratio	3 : 1 : 1 100% by vol. 22 VOC MC600	2 : 1 + 10% 100% by vol. 22 Line VOC, 923-
	Hardener	33% by vol. 929-61, -63, -64	50% by vol. 929-33/-31
	Reducer	33% by vol. 352-10, -30, -40	10% by vol. 352-50/-91/-216
	Spray viscosity DIN 4 at 20°C	20 - 22 s	Potlife at 20°C: 2 - 3 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2	Film thickness: approx. 50-70 µm
	Drying at 20 °C	929-33, -63: 8 hours	929-31, -61: 6 hours
	Drying at 60 °C	30 min.	20 min
	Infrared (short wave) Infrared (medium wave)	8 min. 10 - 15 min.	

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