Technical Information

522-345

09/2018

Glasurit® Texture additive Fine

G / Z

Application: Texturing, elastifying and matting agent to be used, for example, when FORD bumpers are to be refinished. For use on hard plastics the product can be mixed 1:1 with 22 Line VOC, 22 VOC MC600 Topcoat or 2:1 with 923- clears.

Remarks:

- Do not strain the material.
- 522-345 must not be used in mixing shelves.

	Paint system	**22 Line VOC, 22 VOC MC600 Topcoats / 923- Clears**	
		Weight in according to mixing formula or	
	Step 1: Mixing ratio	100% by vol. 22 Line VOC, 22 VOC MC600 100% by vol. 522-345	100% by vol. 923- 50% by vol. 522-345
	Step 2: Mixing ratio	**3 : 1 : 1** 100% by vol. 22 VOC MC600 / 923- : 522-345	**2 : 1 + 10%** 100% by vol. 22 VOC / 923- : 522-345
	Hardener	33% by vol. 929-61, -63, -64	50% by vol. 929-91, -93 / 929-31, -33
	Reducer	33% by vol. 352-10, -30, -40	10% by vol. 352-50, -91
	Spray viscosity DIN 4 at 20°C	16-18 seconds	**Potlife at 20°C:** 6 hours (with 929-33, -63) 4 hours (with 929-31, -61)
	Gravity cup **Spraying pressure**	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2	**Film thickness** 50 – 70 µm
		929-33, -63:	**929-31, -61:**
	Drying at 20 °C **Drying at 60 °C**	10 hours 30 min.	6 hours 20 min.
	Infrared (short wave) **Infrared (medium wave)**	8 min. 10 -15 min.	

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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