

Glasurit® Air-Drying Primer Filler Additive



- Anwendung:** Additive for accelerated air drying of Glasurit® 2 component primer fillers on vertical and horizontal surfaces. Using 522-55 will allow for a dust-free surface more quickly. Sandability and readiness for assembly will be significantly improved. 522-55 is particularly suited for bodyshops who want to save energy and dry the primer filler at room temperature. 522-55 can help to reduce the occupation times of the combi-booth and drying oven. 522-55 is particularly suited for small repairs.
- Eigenschaften:** Shorter drying time at room temperature.
Improved surface drying and curing.
- Anmerkungen:** Use 522-55 Glasurit Air-Drying Primer Filler Additive only at room temperature >20°C. Ambient temperature and film build can greatly affect the drying behaviour. 522-55 is intended for use only in 285-505, -555 and -655. 522-55 will reduce the potlife.

	Paint system	Primer Filler
	Mixing ratio	4 : 1 : 1 100 Vol. % 285-505 285-555 285-655
	Hardener	25 Vol. % 929-55
	Reducer	25 Vol. % 522-55
	Spray viscosity DIN 4 at 20°C	Potlife 20°C: 35 min.
	Gravity cup Spraying pressure	Refer to the technical data sheet of the product in which 522-55 is used.
	Number of spraycoats	2 Film thickness: ca. 50 - 70 µm
	Drying at 20 °C	ca. 40 Min.
	Sanding: manual	P800
	Sanding: orbital sander	P400 - P500

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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