









Glasurit® Brush- and Roll Additive



- Application:** Additive to be used when 22 Line, 22 VOC is applied by brush or roll
- Properties:** For brush and roller application, mix 22 Line or 22 Line VOC topcoats with 929-13 only. Other hardeners will thin the product too much. 522-78 improves the flow properties of 22 Line and 22 Line VOC topcoats and prevents aeration in the applied film.
- Remarks:**
- Only **partly** suitable when large areas are to be refinished as ready-for-use material dries very fast on the surface.

	Paint system		
	Mixing ratio	100 % by vol. 22 Line	100 % by vol. 22 Line VOC, 22 Line VOC MC600
	Hardener	25 % by vol. 929-13	33 % by vol. 929-13
	Reducer	max. 5 % by vol. 522-78	5 % by vol. 522-78
	Potlife at 20 °C	1 h	
	Number of coats	2 - 3	
	Film thickness	5 % by vol. 522-78	
	Drying at 20 °C	8 hours	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	8 min.	
	Infrared (medium wave)	10 – 15 min.	

Safety advice:

The products are suitable for professional use only.
 It cannot be ruled out that this product contains particles < 0.1 µm.

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