
































Glasurit® RATIO Aqua

Properties:

90 Line repair process for a fast, economical quality finish in compliance with international VOC legislation.

Cleaning	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry		
Body Filler (coarse + fine)	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 4 min.	 P80/P150 coarse sanding	 P240/ P320 fine sanding	700-1 Glasurit® Cleaner	 1 x	 wipe dry
Primer	283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.7 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10-15 min. at 20°C				
Primer Filler	285-505, -555, -655 Glasurit® HS Primer Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 50-70 µm	 20 min. at 60°C	 P400 - P500	 700-1 1x	 wipe dry
or alternatively: Glasurit® Primer Filler 285-700 /-730 /-790										
Basecoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + 1/2 spraycoats	 flash off until matt between spraycoats and before clear				
Clear	923-335 Glasurit® HS Multi Clear VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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