
































Glasurit® RATIO HS

Properties: Solvent-borne repair process for a fast, economical quality finish with 22 Line HS 2K Topcoat.

Cleaning	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry		
Body Filler (coarse + fine)	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 4 min.	 P80/P150 coarse sanding	581-90 Glasurit® Guide Coat black	 P240/ P320 fine sanding	 700-1 1x	 wipe dry
Primer	283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.7 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10 min. at 20°C				
Primer Filler	285-505, -555, -655 Glasurit® HS Primer Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 4:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0-3.0 bar	 2 50-70 µm	 20 min. at 60°C	 P400 -P500	 700-1 1x	 wipe dry
or alternatively: Glasurit® Primer Filler 285-700 /-730 /-790										
Topcoat	22 Line Glasurit® HS 2K Topcoat VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 30 min. at 60 °C			
or										
Topcoat	22 Line Glasurit® HS 2K Topcoat VOC MC600	929-61, -63, -64 Glasurit® Hardener VOC	352-10, -30, -40 Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 50-70 µm	 30 min. at 60 °C			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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