
























Glasurit® PRO Active repair process

Properties: Repair process with Glasurit PRO Active Wipes.

Substrates: Glasurit PRO Active Wipes are intended for use on bare metal surfaces like steel, galvanized steel and aluminum. A wipe can be used several times for wiping a surface of up to 3 m² (moist and not severely contaminated).








Cleaning	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P80 - P150 Body filler application	 P240/ P320 Primer filler application	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	
	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	+ 2-3%		20-30 min. at 20°C	3-5 min.	P80/P150 coarse sanding	P240/ P320 fine sanding	700-10 Glasurit® Degreasing and cleansing agent	 1 x
Body Filler (coarse + fine) (if required)	360-100 Glasurit® PRO Active Wipes	 1x in cross coats	Reaction time at least 1 min at 20°C	 flash off until matt						
	Primer Filler	285-270 Glasurit® Primer Filler Pro, grey	929-58 Glasurit® HS Filler Hardener	352-91 Glasurit® Reducer normal	 5:1:1 mixing stick	 HVLP 1.7-1.9 mm 2.0 bar	 1/2 +1 spraycoats 50-70 µm	 35 min. at 60 °C	 P400 - P1000	 700-1 1x
Basecoat	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 + 1/2 spraycoats	 flash off until matt between spraycoats and before clear				
	Clearcoat	923- Glasurit® Clear VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 Refer to the technical data sheet	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 Refer to the technical data sheet		

or Alternatively: 923-335

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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Topcoat	22 Line Glasurit® HS 2K Topcoat VOC	929- Glasurit® Hardener VOC	352- Glasurit® Reducer	 2:1+10% mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats	 30 min. at 60 °C
	or	22 Line Glasurit® HS 2K Topcoat VOC MC600	929-61, -63, -64 Glasurit® Hardener VOC	352-10, -30, -40 Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats

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