





















Paint system with 1K UV primer filler for repairs on metal parts

Properties: Highly efficient repair solution for small / medium damages on car panels by using 1K UV-A technology primer filler. Lower energy consumption and shorter process times compared to existing repair solutions. UV technology allows fast drying with nearly no impact on substrate temperature.

Cleaning	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P80-P150	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry		
Body Filler (coarse + fine)	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	 P240/P320 fine sanding	700-1 Glasurit® Cleaner	 1 x	 wipe dry
UV Primer Filler	151-130, -170, -190 Glasurit® UV Primer filler	 1.1 mm UV 2.0 bar	 1/2	 20 s at 20°C	 1	 5 min. (UV-A > 6 mW/cm²)	 P400 - P500	700-1 Glasurit® Cleaner	 1 x	 wipe dry
Topcoat	22 Line Glasurit® HS 2K Topcoat VOC	or	22 Line Glasurit® HS 2K Topcoat VOC MC600	or	90 Line Glasurit® Basecoat	923- Glasurit® HS Clear VOC				

Note: Do not spray to cover. If higher film thicknesses are necessary, a second layer 151-130, -170, -190 UV Primer filler can be applied with intermediate sanding after having dried the first layer, max. 120 µm. For good drying properties, respect the distance and heat-up time of the lamp and be aware of shadow edges.

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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