




















## Economical Repair System

**Properties:** Economical repair process for time-saving, low-cost refinishing of small defects and for coating new parts. Considerable time is saved by a wet-on-wet application of Glasurit® 285-31, 285-38, 285-49 Non-Sanding Filler.

<b>Cleaning</b>	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry	Mechanical de-rusting of damaged areas	 P16-P150	541-5 Glasurit® Wax and Silicone Remover	 1 x	 wipe dry		
	<b>Body Filler (coarse + fine)</b>	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 20-30 min. at 20°C	 3-5 min.	 P80/P150 coarse sanding	581-90 Glasurit® Guide Coat black	 P240/P320 fine sanding	 700-1 1x
<b>Primer</b>		283-150 Glasurit® Etch Primer Filler	352-230 Glasurit® Activator	 1:1 mixing stick	 HVLP 1.3-1.8 mm 2.0-3.0 bar	 1 thin coat 10-15 µm	 10 min. at 20°C			
	<b>Fillers and Surfacers</b>	285-38, -49 Glasurit® HS Non-Sanding Filler	929-55, -56 Glasurit® HS Primer Hardener	352- Glasurit® Reducer	 3:1:1 mixing stick	 HVLP 1.3 mm 2.0-3.0 bar	 1 - 2 20-35 µm	 10 - 20 min at 20°C		
<b>or alternatively:</b>		Glasurit® HS Tintable Filler 285-95; Glasurit® 285-31 HS Non-Sanding Filler								
<b>Topcoats</b>	22 Line Glasurit® HS 2K Topcoat VOC	or	90 Line Glasurit® Basecoat	923- Glasurit® Clear VOC						

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

