


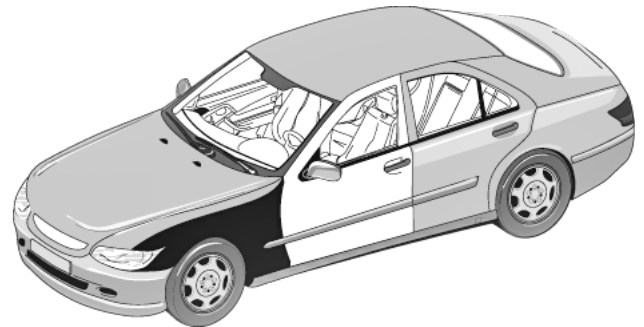
### Blend-in Repair System 90 Line Glasurit® Pearl Effect Basecoat



**Properties:**




Translucent pearl effect finishes cannot be repaired by edge-to-edge panel refinishing because different spraying techniques and film thicknesses give different effects. A successful repair requires large-scale blending into the adjacent surfaces. To obtain a perfect result the refinisher has to use the same ground coat colour and pearl effect basecoat that were used for the OE finish.

Spot repairs on the panel being repaired do not give a satisfactory result. Always fade out on the adjacent panel(s).

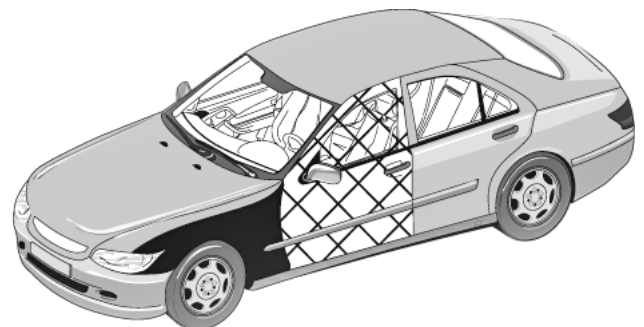
<b>700-1 Glasurit® Cleaner</b>	 1 x	 wipe dry	<b>563-808 Glasurit® Flattening Paste</b>	 563-808 + sanding pad
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





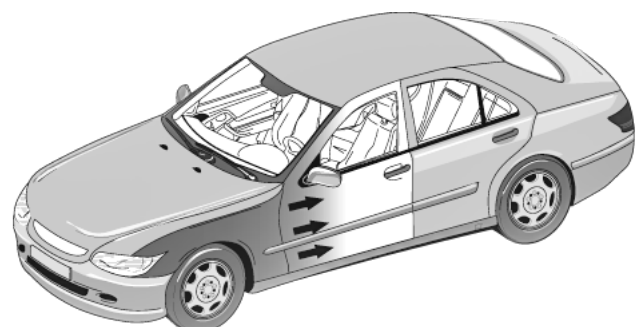
<b>700-1 Glasurit® Cleaner</b>	 1 x	 wipe dry
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<b>Solid Colour Ground Coat: 90 Line Glasurit® Basecoat</b>	 2:1 93- E3	 HVLP 1.3 mm 2.0-3.0 bar	 2 spraycoats
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Mask adjacent surfaces.



<b>Solid Colour Ground Coat: 90 Line Glasurit® Basecoat</b>	 2:1 93- E3	 HVLP 1.3 mm 1.0-2.0 bar	 1 fading out on neigh- bouring panel	 flash off until matt
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**Safety advice:**


The products are suitable for professional use only.


It cannot be ruled out that this product contains particles < 0.1 µm.


The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.


## Blend-in Repair System 90 Line Glasurit® Pearl Effect Basecoat


**90 Line Glasurit®  
Pearl Effect  
Basecoat**


  
2:1  
93- E3

  
HVLP  
1.3 mm  
2.0-3.0 bar


  
1

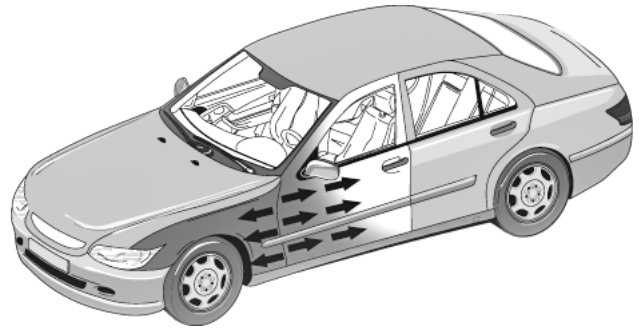
  
flash off  
until matt

  
1


  
flash off  
until matt


  
1/2


  
flash off  
until matt




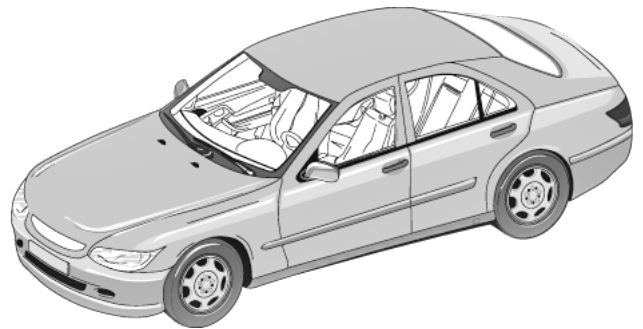
**923-  
Glasurit® Clear  
VOC**

  
Refer  
to the  
technical  
data sheet

  
HVLP  
1.3 mm  
2.0-3.0 bar

  
2  
spraycoats

  
30 min. at  
60 °C



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