






















### Glasurit® - Spot Repair Process

**Properties:**

In principle, this process is designed for the repair of smaller scratches and small stone chip damages or other cosmetic damages. For maximum cost effectiveness, the repair size/area should be kept as small as possible.

<b>Cleaning / polishing</b>	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry	<b>Prepare the car parts for color retrieval by cleaning, polishing and removing small scratches.</b>	 Standard polish	700-10 Glasurit® Degreasing and cleansing agent	 1 x	 wipe dry								
	<b>Preparation of damaged area</b>	Sand spot with orbital sander (75 mm) before body filler or primer filler application	 P240 - P400		700-1 Glasurit® Cleaner	 1 x	 wipe dry	<b>Body filler</b>	839-20 / 20K Glasurit® Multi Purpose Body Filler	948-36 Glasurit® Hardener Paste	 + 2-3%	 3-5 min.	 20-30 min. at 20°C	 P240 - P400	Clean surface with 700-10 Glasurit Degreasing and cleansing agent before applying 285-270.	 700-10 1x
<b>Primer filler application</b>		285-270 Glasurit® Primer Filler Pro, grey	929-58 Glasurit® HS Filler Hardener	352-50 Glasurit® Reducer	 4:1:1 wet on wet adjustment	 Mini HVLP spraygun 1.0 - 1.2 mm 1.0 - 1.5 bar	 1/2 +1 spraycoats 30-40 µm		 9 min.	<b>Sanding of primer filler / fade-out area</b>	Fine sanding with orbital sander (75 mm)	 P500 / P1000 - P3000	 700-1 1x	 wipe dry	<b>Basecoat (mixing ratio)</b>	90 Line Glasurit® Basecoat
	<b>Basecoat (mixing ratio)</b>	90 Line Glasurit® Basecoat	93-E3 Glasurit® Adjusting base	 2:1 mixing stick												

**Note:** Use Glasurit 839-90 Body Filler for repairs on plastic parts.

**Note:** Alternatively: 285-230 / -290 Glasurit Primer Filler Pro, white / black. For plastic parts, add 522-10 Glasurit plastic additive.  
Alternatively: 183-70 / -90 Glasurit 1K Express Primer Filler, light grey / dark grey
















**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

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## Glasurit® - Spot Repair Process

<b>Blending clear (mixing ratio)</b>	90-M50 Glasurit® Blending Clear	93-E3 Glasurit® Adjusting base	 2:1 mixing stick						
<b>Basecoat (mixture of 90 Line and 90-M50)</b>	90 Line Glasurit® Basecoat (ready for use)	90-M50 Glasurit® Blending Clear (ready for use)	 2:1 mixing stick	 Mini HVLP spraygun 1.0 – 1.2 mm 1.0 – 1.5 bar	 Spraycoats until covered	 flash off until matt between spraycoats and before clear			
<b>Note:</b> Apply and fade out 90 Line Glasurit Basecoat in thin, covering spraycoats.									
<b>Clear</b>	923-610 Glasurit® HS Clear fast-drying VOC	929-61 Glasurit® Hardener VOC fast	523-15 Glasurit® Racing Additive	 3:1:1 mixing stick	 Mini HVLP spraygun 1.0 – 1.2 mm 1.0 – 1.5 bar	 1/2 +1	 10 min.	or	 10 min. at 60°C
<b>Note:</b> Alternatively: 923-135									
352-500 Glasurit® Spot-Blender	 Mini HVLP spraygun 1.0 – 1.2 mm 1.0 – 1.5 bar	 Fade-out / polishing area	 8 min.	or	 15 min. at 60°C				
<b>Note:</b> Apply 352-500 Glasurit Spot Blender to the fade-out / polishing area to produce a smooth transition between the refinish clearcoat and the old paintwork.									
<b>Polishing</b>	Cool down before polishing	Polish the fade-out and the complete repair area with an appropriate polishing system	 Standard polish						

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