

# 100-M 20X

100 Line Basecoat Variant Interior



A brand of BASF –  
We create chemistry

**Application:** Variant for Interior finish



**Paint System**

Please see Glasurit Know How module "INTERIOR COLOR PROCESS – 100 Line".

**100:10:50**



**Mixing Ratio**

100 % by weight

100 Line Solids or Metallics with low effect content (incl. 100-M 20X acc. to mixing formula)



**Hardener**

10 % by weight

100-IC 550



**Reducer**

50 % by weight

100-IC 660

Stir IMMEDIATELY after adding 100-IC 550 Interior additive and 100-IC 660 Interior reducer.

**Application:**



**Compliant gravity-feed  
spray gun**



**HVLP spray gun**

**Application pressure** bar

2

**Nozzle size**

1.3-1.4

**Number of spraycoats**

1 full coat + 1 "Finish coat" applied wet-on-wet

**Flash-off at 20°C** min

5 min flash-off after the "Finish coat"

**Film thickness** µm

10-15

**Application Remark**

Spraying pressure = inlet pressure  
The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)249:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

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Drying at 60 °C

20 min after flash-off

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